Application No. 10/588,810 Docket No.: 13156-00069-US Amendment dated July 10, 2009

Reply to Office Action of April 10, 2009

## **AMENDMENTS TO THE CLAIMS**

Claims 1-10 (Cancelled)

- (Currently Amended) A continuous process for producing polyamides, their oligomers or 11. mixtures thereof, and optionally with further reaction products, which comprises reacting aminonitriles or dinitriles and diamines or mixtures thereof, and optionally together with further polyamide-forming monomers and/or oligomers, with an aqueous medium composed of aqueous monomer and oligomer extracts obtained from polyamide production by extraction of the polymer with water, in a reactor which has a vertical longitudinal axis and through which there is a flow substantially in the longitudinal direction, wherein-said aqueous medium (1) has a solids content in the range of from 2 % to 30 % by weight and (2) is introduced into the reactor at a first location and one or more additional locations along the vertical longitudinal axis, wherein said one or more additional locations are located at least 1 meter higher on said reactor than said first location, and wherein from 35 % to 95 % by weight of the total amount of said aqueous medium is introduced into said reactor at said first location or at one of said one or more additional locations, and wherein the aqueous medium introduced at said one or more additional locations has not been heated up.
- 12. (Previously Presented) A process according to claim 11, wherein the aqueous medium is introduced into the reactor at three or more different locations along the vertical longitudinal axis.
- 13. (Previously Presented) A process according to claim 11, wherein the reactor is a flow tube, a TVA reactor, a multichamber reactor operated co- or countercurrently, or a reactive or nonreactive distillation apparatus.
- 14. (Previously Presented) A process according to claim 13, wherein the reactor is a multichamber reactor or a flow tube which is fed with aminonitriles or dinitriles and diamines or mixtures thereof, and optionally together with further polyamide-forming monomers and/or oligomers and a first portion of the aqueous medium at one end and

Application No. 10/588,810 Docket No.: 13156-00069-US

Amendment dated July 10, 2009 Reply to Office Action of April 10, 2009

with further portions of the aqueous medium being added in its continuation and from which a reaction mixture comprising a polyamide, its oligomers or mixtures thereof is discharged at its other end.

15. (Previously Presented) A process according to claim 11 that comprises the following stages:

- (1) reacting aminonitriles or dinitriles and diamines or mixtures thereof, and optionally together with further polyamide-forming monomers and/or oligomers with the aqueous medium in the reactor at a temperature from 180 to 310°C and a pressure from 1 to  $10 \times 10^6$  Pa to obtain a reaction mixture,
- (2) further reacting the reaction mixture at a temperature from 200 to 300°C and a pressure which is lower than the stage 1 pressure, wherein the temperature and the pressure are chosen such that a first gas phase and a first liquid phase are obtained and the first gas phase is separated from the first liquid phase,
- (3) admixing the first liquid phase with a gaseous or liquid phase comprising water or an aqueous medium at a temperature from 200 to 300°C and a pressure from 0.1 to  $30 \times 10^6$  Pa to obtain a product mixture.
- 16. (Previously Presented) A process according to claim 15 that additionally or in lieu of stage 3 comprises the following stage:
  - (4) postcondensing the product mixture at a temperature from 200 to 280°C and a pressure which is lower than the stage 3 pressure, if stage 3 is carried out, wherein the temperature and the pressure are chosen such that a second gaseous phase, which comprises water and ammonia, and a second liquid phase, which comprises the polyamide, are obtained.
- 17. (Previously Presented) A process according to claim 11 that utilizes metal oxide catalysts in the form of a fixed bed in the reactor or in stage 1 or in stage 3 or not only in the reactor or stage 1 but also in stage 3.

Application No. 10/588,810 Docket No.: 13156-00069-US Amendment dated July 10, 2009

Reply to Office Action of April 10, 2009

18. (Previously Presented) A process according to claim 13 that utilizes a reactor having a vertically disposed longitudinal axis wherein, in the reactor, the reaction product is removed from the bottom and ammonia formed and any further low molecular weight compounds formed and water are taken off overhead, wherein the reactor

- comprises at least two chambers arranged above one another in the longitudinal direction, wherein
- the chambers are separated from one another by liquid-tight bottom plates,
- every chamber is connected via a liquid overflow to the immediately underlying chamber and a liquid product stream is taken off via the liquid overflow of the bottommost chamber,
- the gas space above the liquid surface in every chamber is connected to the chamber located immediately above it by one or more guide tubes which opens, or which each open, into a gas distributor having openings for the exit of gas below the liquid surface,
- and is also provided with at least one guide plate which is arranged vertically around each gas distributor and whose upper end is below the liquid surface and whose lower end is above the liquid-tight bottom plate of the chamber and which divides each chamber into one or more spaces into which gas flows and one or more spaces into which gas does not flow.
- 19. (Previously Presented) A process according to claim 11, wherein at least 50% by weight of the solids are lactams and cyclic oligomeric lactams having two to six ring members that are derived from the aminonitrile used.
- 20. (Previously Presented) A process according to claim 11, wherein aqueous medium only is introduced into the reactor at the at least two different locations.
- 21. (New) A continuous process for producing polyamides, their oligomers or mixtures thereof, and optionally with further reaction products, which comprises reacting

Application No. 10/588,810
Amendment dated July 10, 2009

Reply to Office Action of April 10, 2009

aminonitriles or dinitriles and diamines or mixtures thereof, and optionally together with further polyamide-forming monomers and/or oligomers, with an aqueous medium composed of aqueous monomer and oligomer extracts obtained from polyamide production by extraction of the polymer with water, in a reactor which has a vertical longitudinal axis and through which there is a flow substantially in the longitudinal direction, wherein-said aqueous medium (1) has a solids content in the range of from 2 % to 30 % by weight and (2) is introduced into the reactor at a first location and one or more additional locations along the vertical longitudinal axis, wherein said one or more additional locations are located at least 1 meter higher on said reactor than said first location, and wherein from 35 % to 95 % by weight of the total amount of said aqueous medium is introduced into said reactor at said first location or at one of said one or more additional locations, and wherein the temperature of the aqueous medium introduced at said one or more-additional locations is lower than that of the aqueous medium introduced at said first location.

Docket No.: 13156-00069-US